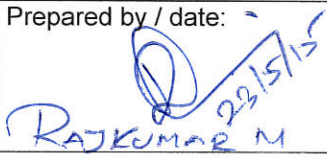


| | | | | | |
|--|---|--|--|--|---------------------|
|  | QTR QUALIFICATION TEST RECORD NORSOK M-650 | | | QTR. No: AMT/QTR/N/03 | |
| | Rev No. 0 | | | | |
| Manufacturer Name / Address / Web Page: | | ARUNA ALLOY STEELS PVT LTD – UNIT I Super B3 & B6 Industrial Estate Madurai – 625 007. www.arunasteel.com | | | |
| Reference standard : | | NORSOK M-650 Rev 4 | | | |
| Material designation and MDS No : | | ASTM A 890/A995 GR 4A / UNS J92205 & MDS-D46 Rev 4 | | | |
| Manufacturing Summary : | | AMT/MS/N/03 | Rev No : 0 | | |
| Products and manufacturing process(es) : | | Sand Mould Casting | | | |
| Mandatory conditions and sub-contractors : | | NDT – Irico, SQS | | | |
| Other Information : | | -- | | | |
| Tested And Qualified Thickness With Weight | | | | | |
| Products and manufacturing process (es) : | Test record No | Tested Thickness mm | Qualified thickness mm | Test Piece Weight Kg | Qualified weight Kg |
| Casting | A20154, Dt: 21.03.2015 | 105 | 115 | 273 | All |
| Qualification / Acceptance Signatures | | | | | |
| Manufacturer: | | Prepared by / date:  RAJKUMAR M 22/5/15 | | Checked by / Date:  K. Padmanabhan 22/5/15 | |
| The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the listed products and materials. This acceptance does not exempt any purchaser from this responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 . | | | | | |
| Qualified / Accepted by (Company name address) | | | Signature / Date: | | |
|  | | |  01.06.15 | | |